



A Road toward/along MLF Construction and Realization - importance of domestic and international collaboration -



Lund Tram to ESS (12月12日開通)

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> 2020 Dec. 23 On KENS 40th Anniversary Ceremony















Lund cathedral



JHF/JHP(1985) ⇒Joint Project (1998) ⇒ J-PARC(2000)





International Workshop on Science in Neutron-arena of JHF at KEK in 1996 1999 03. Joint Project started

KENS had well experienced users \rightarrow Key personnel for Instrument design works.

World reputation and collaboration \rightarrow Especially help from ISIS.

2001 Apr. Approval of J-PARC budget Joint Project MA Acknowledge Colleagues worked with MA, the supporters to J-PARC and Int'l Collaborators.



It was also good timing that JSNS was established in 2000. (Prof. Fijii)



Neutron News 11, No.3 (2000) Neutron Scattering Association of Japan Elects Executive Officers

In 2000 May, 100 Volunteers to design instruments



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Instrument Suit and Layout of Experimental Hall.



Project 10 Instruments (KEK + JAERI) in 2005 (23 (+1) Inst)

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| [1]で提案された装置 | 関連研究分野 | 減速材 | 第 1 飛 行 距 離 L1(m) | プロジェクト10台として選定 | 最終的に |
|-----------------------|---------------------|---------------------------|----------------------|-----------------|-----------------|
| 高分解能粉末回折装置 (iMATERIA) | 結晶学、物質材料分野 | 非結合ポイズン | 30∼ 40 | 〇(茨城県が採用) 2006 | 茨城県 |
| 残留応力回折装置 (TAKUMI) | 工学材料分野、物質材料分 野、 | <u>非結合ポイズン(高分解能</u> 型) | 30 | O.JAEA | JAEA |
| 高分解能残留回折装置 (SPICA)) | 工学材料分野、物質材料分 野、 | 非結合ポイズン(高分解能 型) | 50 | | NRDO |
| 超高分解能粉末回折装置 (SHRPD) | 結晶学、物質材料分野 | 非結合ポイズン(高分解能 型) | 70 ~ 100 | Окек | КЕК |
| 単結晶構造解析装置(iBIX) | 生命科学 | 結合型液体水素 | 10 | 〇(茨城県が採用) 2006 | 茨城県 |
| 単結晶構造解析装置 | 生命科学 | 結合型液体水素 | 20 | | |
| 単結晶構造回折計 (SENJU) | 結晶学、固体物理 | 非結合型水素 | 10 | | 共用法 |
| 全散乱装直(NOVA) | 非晶質材料、液体 | 非結合型水素 | 14 | O KEK | KEK(NEDO) |
| 液体全散乱装置 (-> PLANET) | 非晶質材料、液体 | 非結合型水素 | 20 | | JAEA, |
| 高分解能型SANS装置 | 高分子、物質材料分野 | 結合型液体水素 | 20 | | |
| 大強度SANS装置 (TAIKAN) | 高分子、物質材料分野 | 結合型液体水素 | 9 | O JAEA | 共用法 |
| ポンゼ・ハート型SANS装置 | 高分子、物質材料分野 | 結合型液体水素 | 10~20 | | |
| 垂直型反射率計 (SOFIA) | 高分子、物質材料分野 | 結合型液体水素 | 10 | Окек | КЕК |
| 水平型反射率計 (SHARAKU) | 磁性材料分野 | 結合型液体水素 | 11.5 | | 共用法 |
| チョッパー型分光器 (HRC) | 固体物理、物質材料分野 | 非結合型水素 | 15 | Окек | КЕК |
| 大強度型チョッパー (4 SEASONS) | 固体物理、物質材料分野 | 非結合型水素 | 15 | 科研費 2005 | JAEA, KEK (科研費) |
| 冷中性子チョッパー (AMATERAS) | 固体物理、物質材料分野、高 分子 | 結合型液体水素 | 30 | O JAEA | JAEA |
| 高分解能結晶アナライザー分光器 | 生命科学、高分子 | 非結合型水素 | 85 | | |
| 汎用高エネルギー分光器 | 化学、固体物理、 | 結合型液体水素 | 16.30.60 | | |
| スピンエコー (VIN ROSE) | 高分子、固体物理 | 結合型液体水素 | 20 | | KEK |
| ラジオグラフィー (RADEN) | 工学材料、農業 | 結合型液体水素 | 20-Oct | | 共用法 |
| 生物用非弾性(DNA) | 生命科学、高分子 | 非結合型水素 | 30 | O JAEA | 共用法 |
| 基礎物理実験装置(BL05) | 高エネルギー用 | | 未定 | | KEK |
| 基礎物理実験装置 | VNC | 結合型液体水素 | | ボンゼ・ハート型SANSと共用 | 0 |

中性子科学会 2008年10月に「J-PARC グランドデザイン策定に向けて」 共用法2010年 Plus BL04, BL09, BL10, BL23



2004年10月17日 Target Station Outer-Liner設置開始

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那珂湊港(2km)

から2時間かけて搬送

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Experiment hall was built in very robust

Target Center

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Hall # 1 in 2007





Hall No.2 in 2007







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Collaboration among Pulse sources



IPNS USERS MEETING November 15 – 16, 1983 Argonne National Laboratory Argonne, Illinois 60439

Sinclair Lander

Prof. Motoharu Kimura (Frontier of Pulsed Neutron)

Kamitakahara

UK-Japan Collaboration since 1987 (ISIS-KENS)







2007 ISIS

Y.Ishikawa A.Leadbetter N.Watanabe U.Schteigenberger Experiences on Construction of MARI and Science, also Instrumentation, Software, Facility, Utility, User Support, User Program, Organization, Network → Reflected to the MLF, J-PARC Design



Friendship and Collaborations with ISIS

-> support MLF design and construction

Many Japanese delegate visited ISIS during MLF's construction

UK-Japan Collaboration workshop at Izura, 2003 北茨城、五浦





2005年9月 日英協力研究会 日光 UK-Japan Collaboration Workshop at Nikko, 2005

Exciting time for Spallation Source Development

EUROPEAN SPALLATION SOURCE





ANS (350MW, 1984-1994)-> SNS 2006 BOT



ESS started in 2014 at LUND

Hg- Target Test at BNL-AGS (1-24GeV) (ASTE) The World Team (Jülich, BNL, ORNL, JAEA, KEK, Hokkaido) 1997 June

Hg-Target Prototype



AGS Tunnel, 100µSv/h



Nakanishi et al., J. Nucl. Sci. Tech. 2015

World Team Jülich for ESS **BNL JAERI 1GeV** KEK 3GeV **Oak Ridge for SNS** Jülich Team Kiyanagi Conrad Neef Takada Y.Ikeda **J.Hastings** Leader Kasugai Futakawa Nakashima **JAEA** Team

Camera man: MA



Expertise of JAERI could only realize the target sys Mitigation of Pitting on the Target container • Injection of He bubbles to mitigate the pitting problem. Now about to realize 1MW, 25Hz 3GeV

Three Hydrogen Moderators



The first neutron production at MLF in 30 May, 2008 After 7-year construction.



We have confirmed the designed performances by the real beam

PHITS: precision (±20%) Energy in10⁹ \Rightarrow 10⁻³eV order of 12 Intensity 10¹⁷ \Rightarrow 10⁸ order of 9



High resolution

∆d/d ~ 0.03%







Development on TOF-PSD Technology

KAKURI-ken 1978

The first TOF-PSD Diffractometer in the world.



Fig. 1. The portion of reciprocal space accessible by use of the PSD.

INTENSITY DISTRIBUTION IN RECIPROCAL SPACE (WITH PSD) (INTENSITY ~ EACH SYMBOL SIZE)



Cu₃MnのDiffuse Scattering (atomic, magnetic short range order)



VACUUM SCATTERING CHAMBER

(4-1) [2]

1994 KENS

SIRIUS First Large PSD Installation







T.Kamiyama







2004 Dec. 1st WINs 4SEASONS, AMATERAS, LET, MERLIN, CNCS, HYSPEC



All MLF instruments equipped with PSD

Test @JRR3





Shibata





Collaboration with PSD-suppliers



N.Johnson GE Yushiro TOSHIBA



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Scintillation Detector Developments



Pulse Shaping

Chopper Developments, To, Disk. Fermi choppers

Slow Disk-Chopper (Double Disk Type)

A Same

BL14



Itoh



Tandem Type

BL14 Slow Disk-Chopper Double Disk Type

> **BL14** Fast Disk-Chopper **KOBELCO**



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Yoshida

KOBELCO



To-KEK (100Hz)

KEK-Fermi chopper



PHITS's Innovative Shield Simulation (developed for long instrument); RIST



Inhouse Tech on Supermirror 🔤

Inhouse Manufacturing m > 4 Purchase from companies m < 3 (No. of layers ~m⁴) Develop own tech on installation & alignment

Soyama Maruyama Yamazaki











m=4

1000 mm

(float glass)

 $\lambda_3 = 2d_3 \sin\theta$

 $\lambda_2 = 2d_2 \sin\theta$ $\lambda_1 = 2d_1 \sin\theta$

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^{la}(京大の協力)





Event Recording Data Acquisition makes things very effective/flexible



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1D-AF-CuGeO3 Spin-Peierls system Whole Spin Excitation wit details of Spin-gap





Realization of both High Intensity and High Resolution





High-Pressure and extreme temperature

Simulate environment in the earth Multi-anvile press. (Spring-8)





Sano



3He Polarization Filter (SEOP)

Spin flipper On (a) (Non-spin flip condition)



(b) Spin flipper Off (Spin flip condition)





³He cell in an oven



Oku



Kira



P(³He)~70%

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Imaging in the Reciprocal Space (4D-data)

Real Space Imaging



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Damage at J-PARC



(Tsunami height was 4m)





Linac Tunnel had 130t water, pH11, 24, 2011

Elongation at bellows of the target container Stopper of 200t trolley broken







Sagged and distorted road

Cutting utility pipes









1.5m subsidence around MLF

Recovery from the damage

(designed for a tolerance to 0.25G of Seismic Int. 5+)

67HRFS01 SHT01 8.9t

67HRFS SHB05 7.4t



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🗔 BL08

Damage at the building boundary







Broken guide at BL08



Severe damages in an instrument at a building boundary (BL18, 19, 20)



Subsidence in the annex building

The Spirit of Resurrection (24 June, 2011) and KEK, JAEA, CROSS, Ibaraki U.

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MLF中性子源のビーム運転履歴

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Followings are Backups

Development Continued To Chopper (Kambara) Polarization (Oku) 30T Pulse Magnet (Watanabe) Deuteration Technique (ANSTO) Target (Haga) > 500kW



Suggestion on a further development Improve Software Environment

